

47

2.25

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>19798</b>
<b>Description: Saddle Kit</b>	<b>Part Number:</b>	<b>K10003</b>
	<b>Qty:</b>	<b>4</b>
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	4	03.10.22	4																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 <b>CHG004</b> FOR D205-634-011 & D204-635-011 UK 451	4	03.11.07	4																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570-<del>B7256</del></td><td>Bushing-B19925-</td><td>B19217.</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B19882.</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B19882.</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B19800.</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19800.</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B19013.</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B19014A.</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B8.33</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B19162</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B116925</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B19377.</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M13735</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M13356</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M13735</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M13735</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M13356</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M13658</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M13654</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M12620</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570- <del>B7256</del>	Bushing-B19925-	B19217.	1	D2571	Saddle	B19882.	1	D2572	Saddle	B19882.	1	D2573	Saddle	B19800.	1	D2574	Saddle	B19800.	1	D2736-1	Bracket	B19013.	1	D2736-3	Bracket	B19014A.	4	D2747	Socket Head Set Screw	B8.33	2	D2876	Spacer	B19162	2	D2877	Spacer	B116925	1	D2968-041	Tow Ring	B19377.	16	AN4-6A	Bolt	M13735	4	AN4-46A	Bolt	M13356	8	AN4-51A	Bolt	M13735	8	AN6-12A	Bolt	M13735	32	AN960JD416	Washer	M13356	8	AN960JD616	Washer	M13658	1	AN970-4	Washer	M13654	29	MS21042L4	Nut (or MS21042-4)	M12620	me P	03/12/8	4.
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4	QC4	Inspect 100% kit for completeness on the W/O	SB	03/12/09	4																																																																																
5	PK	Pack per PPP K10003	4	03-12-09	4																																																																																
6	AC	Cost / part: 485.80	595	03/12/10	8																																																																																
7	DC	Close W/O 500.92 Inspection Level 21	4	03.12.11	4																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED  
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:\_\_\_\_\_ Fault Category:\_\_\_\_\_ DQA:\_\_\_\_\_ Date:\_\_\_\_\_

**NOTE:** Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 21, 2003  
01:09 pm

Work Order No : 0019798  
Project Name : \*K10003  
Project For : WK347  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10003  
Description : D205-634-011 Saddle Kit  
Manufactured : Yes  
Amount Req'd : 4  
Amount Done : 0  
Start Date : 10-21-03  
Est Finish Date : 11-13-03  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00